

## **ENGINE STAND TOOL TRAY INSTRUCTIONS**

## PARTS LIST

- 1 TOOL TRAY
- 1 TOOL TRAY BRACKET
- 3 1/4" SELF TAPPING SCREWS
- 2 1/4" BOLTS
- 2 1/4" POLY WASHERS
- 2 1/4" LOCK NUTS
- 1 1/4" FLAT WASHER

## **TOOLS REQUIRED**

3/8" **DRILL** 

7/32" DRILL BIT

9/32" DRILL BIT

**7/16" WRENCH** 

7/16" SOCKET & RATCHET

- 1. Place tool tray to desired height on back of engine stand and mark and drill one 7/32" hole through tool tray and engine stand.
- Place one 1/4" self tapping screw with flat washer through tray into hole drilled in engine stand and tighten with 7/16" socket and ratchet.
- Place bracket under tool tray and flush against the engine stand.
  Using the holes in the bracket, mark and drill two 9/32" holes through tool tray.
- 4. Install poly washers on two 1/4" bolts and place through the top of tool tray and through the bracket beneath. Install 1/4" lock nuts on bolts and tighten with 7/16" wrench and socket.
- 5. Press lower portion of bracket against engine stand and mark and drill one 7/32" hole. Install 1/4" self tapping screw and tighten with 7/16" wrench.