## FUEL CELL TIP OVER FLAPPER INSTALLATION INSTRUCTIONS

## PLEASE READ ALL INSTRUCTIONS BEFORE INSTALLING

The JAZ Products Tip Over Flapper is designed to retrofitt all Standard JAZ Products fuel cells that have a 12 bolt hole cap assembly. This flapper is designed so that in the event of a vehicle roll over, it will seal against the inside retaining ring of the cap assembly and prevent fuel leakage.

- 1. Remove fuel cell cap and insert a 7/16" wrench inside of fuel cell and loosen 5 bolts from the cap flange until finger tight. (Which 5 bolts you loosen does not matter as long as they are 5 in a row.)
- 2. Unscrew the five bolts and nuts from step one by hand and remove from inside of fuel cell. (Be careful not to drop the bolts inside of the fuel cell)
- 3. Slide the five small holes in flapper over the five studs in the welded ring.
- 4. Install new 5 bolt ring and flapper inside of fuel cell and push the 5 studs through the 5 vacant bolt holes and up through the cap flange. The seven large holes in the flapper are designed for clearance around the remaining cap flange bolt heads inside the fuel cell.
- 5. Install new poly washers and nuts on the five studs and tighten.

